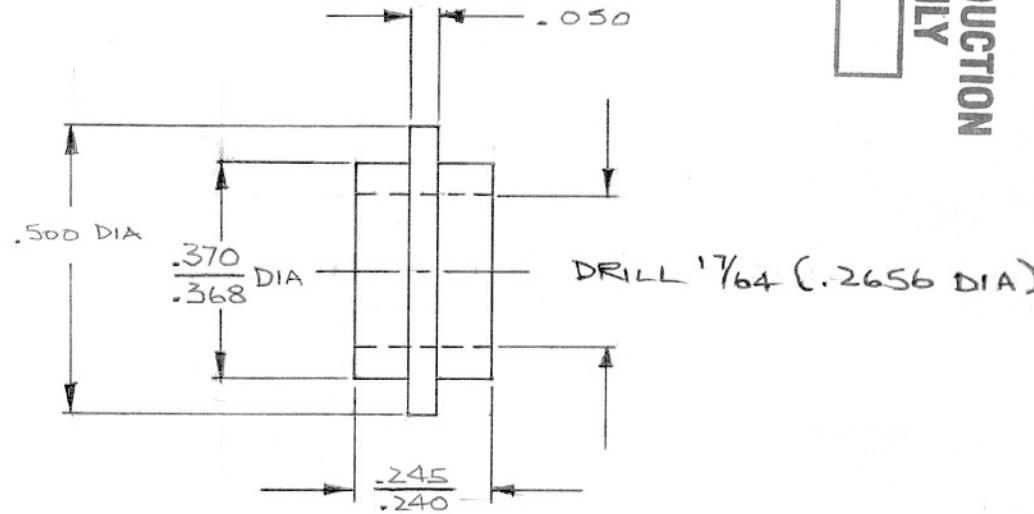


**NOT FOR PRODUCTION
SPARE ONLY**

NO LONGER APPLICABLE
93.12.18 KE
Refer to D2857 thru D2859



RELEASED
93/04/24 KE

MAT'L: DELRIN - BLACK
1/2 DIA.

QA COPY
ISSUED

D2142

	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR		
	DRAWN										
	APPROVED										
	DESCRIPTION	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR	
	OF	GENERAL	LIMITS	D=DIMPLE DGT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	CONTRACT NO.					
	CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER INCH 10387 ALL M/C CENTRE LINES .005	1. TOLERANCES - $.370 \pm .010$ 2. ANGLES $\pm 1^\circ$ 3. PARALLELISM $.0075$ 4. ECCENTRICITY $.005$ MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES		DRAWN	HAT101	DATE	DART	DART AERO ACCESSORIES INC. VANCOUVER CANADA	
		REPORT ALL DISCREPANCIES - DO NOT SCALE				DESIGN	Brassey	93/1/14			
						STRESS					
						CHECKED	Brassey	93/1/14			
						CLIENT			CODE	DWG NO	
									D2142	REV	
								SCALE	3:1	SHT	OF 1